# Technical data sheet



# Aquawood Ligno+ Sealer SQ

5711

Water-based **intermediate coat** for **wooden windows and exterior doors**, for use in industry and trade

Optimised for a 4-layer coating system

## PRODUCT DESCRIPTION

### General

Water-based, colourless intermediate coat, ready for spraying. The product is block-resistant and creates an effective barrier against water, while also offering very good weathering resistance and transparency, good sandability and good filling performance, creating especially rich and smooth surfaces. Prevents coloured dip impregnation products from being removed by sanding. Minimises surface defects with larch and with resinous softwoods in general. Especially rich and smooth surfaces.

# Special properties and standards



#### French ordinance DEVL1104875A

Marking of construction coating products for their emission of volatile pollutants: A+

For dimensionally stable timber components for exterior and interior use,

#### **Application area**







such as e.g. wooden windows and front doors.

Particularly suitable for oak and resin-rich softwood species.

## **PROCESSING**

#### **Processing instructions**





- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 25 °C with a relative atmospheric humidity between 40 - 80 %.
- The product is not weather-resistant without a topcoat!
- Too little quantity applied, too heavy intermediate sanding and/or increased thinning will reduce the insulation effect!
- When changing from Aquawood Ligno+ Sealer SQ (5711) to other waterbased paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Any change in the processing sequence, environmental conditions, nonobservance of instructions or the use of products not listed may have an unfavourable effect on the result.

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 Please follow our ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part along with all standards and guidelines for window construction.

### **Application technique**







	Airless	Airless air-supported (Airmix®, Aircoat, etc.)	Cup gun
Spraying nozzle Ø (mm)	0,28		1,8
Spray nozzle (Ø inch)	0,011 -		
Nozzle angle (°)	20 - 40 -		-
Spraying pressure (bar)	80 - 100 3 - 4		3 - 4
Vaporizer Air (bar)	-	0,5 - 1,5	-
Applied quantity per application (g/m²)	100 - 125		
Wet film (μm)	100 - 125		

The product is ready to use.

The shape and surface condition of the workpiece as well as the type of application influence the actual consumption. Accurate values for consumption must be obtained by applying trial coats in advance.

# **Drying times**

(at 23 °C and 50 % rel. humidity)



Dust-dry (ISO 1517)	ca. 30 minutes
Tack-free	ca. 1 hour(s)
Recoatable at room temperature	ca. 2 hour(s)
Recoatable after forced drying 20 minutes dripping zone 90 minutes drying stage (35 – 40 °C) 20 minutes cooling stage	ca. 90 hour(s)

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Avoid direct sunlight!

# Cleaning the working equipment





With water immediately after use.

To remove dried paint residues we recommend using Aqua-Cleaner (8029) (diluted 1:1 with water).

	SUBSTRATE
Type of substrate	Spruce, fir, pine, larch and oak in accordance with the guidelines for window construction.
Substrate property	The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.
Wood moisture	13 % ± 2 %

	COATING SYSTEM	
Impregnation	Softwoods:	
. 5	1 x Aquawood Ligno+ Base (5402000210)	
	Oak:	
	1 x Aquawood Ligno+ Base Eiche (5402100534)	
	Intermediate drying time: approx. 4 hours	
	Use wood preservatives safely. Always read the label and observe the respective technical data sheets of the products before use.	
	Please follow our <b>ARL 056 - Working guideline for the use of wood preservatives.</b>	
Intermediate coat	1 x Aquawood Ligno+ Sealer (5710)	
	Intermediate drying: at least 2 hour(s)	
	Additional coating for oak, larch or resin-rich softwood species in general:	
	1 x Aquawood Ligno+ Sealer SQ (5711)	
	Intermediate drying time: approx. 2 hour(s)	
	Sealing all V-joints with V-Fugensiegel (7509).	
Intermediate sanding	Grit size 220 – 280	
	Remove sanding dust.	
Topcoat	Spruce, fir, pine:	
•	1 x Aquawood Ligno+ Top M Fichte Natur (5192084175)	
	Larch:	
	1 x Aquawood Ligno+ Top M Lärche Natur (5192055666)	
	Oak:	
	1 x Aquawood Ligno+ Top M Eiche Natur (5192055667)	
For front doors	An additional application of Aquawood Protect (5128) (colourless two-component varnish) is necessary.	
	ORDERING INFORMATION	
Size of trading unit	5 kg, 25 kg, 120 kg poly drum	
Colour shades / Glosslevels	Standard colour(s): Farblos (5711000200)	
Supplementary products	Aqua-Cleaner 8029 (8029) Aquawood Ligno+ Base (5402) Aquawood Ligno+ Sealer (5710) Aquawood Ligno+ Top M (5192) Aquawood Protect (5128) V-Fugensiegel (7509)	
	Please refer to the corresponding technical data sheets of the products.	

	FURTHER DETAILS
Durability / storage	Min. 1 year(s) in the original sealed containers.  Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).  Close opened containers well and use up the content as soon as possible.
Technical specifications	VOC content of the ready-to-use mixture: Limit value according to Directive 2004/42/EC for Aquawood Ligno+ Sealer SQ (Cat A/e): 130 g/l. Aquawood Ligno+ Sealer SQ contains a maximum of 60 g/l VOC.
Giscode	BSW50
DGNB (German Sustainable Building Council)	Quality level 4 (with factory coating)
Safety information	The product is only suitable for the industrial and professional use.
i	The inhalation of paint aerosols during spray application must generally be avoided. This is ensured by the proper use of a respirator (combination filter A2/P2).
	When sanding, use at least a P2 dust filter as personal safety equipment to protect against abrasive and wood dust. In case of hardwood (especially for Beech, Oak) a dust filter P3 is recommended.
	Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at <b>www.adler-lacke.com.</b>